



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3278-041**Job Sheet 195176****Part No:** D3278-041**Job Qty:** 2 pcs**Part Name:** Support Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/15/19**Job Tracking No:** RA601**Due Date:** 5/22/19**Created By:** Jennifer Renwick**Type:** Return**Description:****Note:** DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM**Ship Via:****Bill of Materials**

Return to stock

* Make sure orig SN is added after
Start up.

SN. 5136112



Container No: S181745



Part: D3278 - 041

Job No: 195176

Serial No/Batch: S136112

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/16/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework - 1 - Startup Returns	2 pcs		5/22/19	0.00	0.00	QC 6 - 40 - S		DAS
							QC 6 - 61 - S		61
							QC 6 - 68 - S		9-89
							QC 6 - 9 - S		
140	Packaging 3-1 - Stock - B4B	2 pcs		5/22/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DAS
							Packaging 3 - 7 - B4B		28
							Packaging 3 - 8 - B4B		9-89
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		DAS
150	QC 21 - SA	2 pcs		5/22/19	0.00	0.00	QC 21 - SA - 21		21
							QC 21 - SA - 70		9-89
							QC 21 - SA - 53		
Part Op 140 - Identify as per dwg & Stock Location: Descriptions: 150 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation		Container				
D3278-041	Support Assembly	2 pcs (1 ea)	100-Rework - 1 - Startup Returns		5159081				
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Rework - 1 - Startup Returns	D3278-041	2	85	0					
Part Specifications									
Specifications could not be found.									

5181745

DAS
28
9-89

DAS

21
9-89

MAY 27 2019

95T522



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3278-041

Job Sheet 193689



Part No: D3278-041

Job Qty: 2 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No: RA601

Due Date: 4/29/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	4/29/19	4/29/19	0.00	0.08	Small Fab - 1		JR
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
130	QC 5	2 pcs	4/29/19	4/29/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
140	Packaging 3-1 - Stock - B4B	2 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		

Cancelled
New Job
195176

5173580

					Packaging 3 - 19 - B4B				
					Packaging 3 - 20 - B4B				
					Packaging 3 - 21 - B4B				
					Packaging 3 - 22 - B4B				
					Packaging 3 - 23 - B4B				
					Packaging 3 - 24 - B4B				
					Packaging 3 - 25 - B4B				
					Packaging 3 - 26 - B4B				
					Packaging 3 - 27 - B4B				
					Packaging 3 - 28 - B4B				
					Packaging 3 - 29 - B4B				
					Packaging 3 - 30 - B4B				
					Packaging 3 - 31 - B4B				
					Packaging 3 - 32 - B4B				
					Packaging 3 - 33 - B4B				
					Packaging 3 - 34 - B4B				
					Packaging 3 - 35 - B4B				
					Packaging 3 - 36 - B4B				
150	QC 21 - SA	2 pcs	4/29/19	0.00 0.00	QC 21 - SA - 21				
					QC 21 - SA - 70				
					QC 21 - SA - 53				
Part Op 100 - (Small Fab) Rivet spacers with support as per Dwg D3278. Descriptions: 130 - QC5- Inspect part completeness to step on W/O 140 - Identify as per dwg & Stock Location: 150 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
D3278-041	Support Assembly	2 pcs (1 ea)	100-Small Fab - 1	S159081					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	D3278-041	2	85	2					
Allocated Container Detail									
	Qty	Container No	Location	Init					
	2	S159081	conditional release	_____					
Part Specifications									
Specifications could not be found.									

Plex 4/18/19 1:16 PM Dart.Renwick.Jennifer

Inspection Sheet Complete RA601

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D3235-1	S150059		4	☒ yes	☒ yes	☐ yes	☒ yes	STOCK		S159080	193687	Part return with no damage. Return in stock. I.D. with new batch at Rev A.
D2230-3	S153703		8	☒ yes	☒ yes	☐ yes	☒ yes	STOCK		S159079	193688	Part return with no damage. Return in stock. I.D. with new batch at Rev G.
D3278-041	S136112		2	☒ yes	☒ yes	☐ yes	☒ yes	STOCK		S159081		Part return with no damage. Return in stock. I.D. with new batch at Rev C.
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: AT

Date: 9-Apr-19

Special Return/Rework Instructions:

→ Added op 400